

SOP FLOW CHART

Product Name: XRJH 2*N	PART NO : XRJH-24E-8-H62-01	ISSUE NO : Q09050701
CUSTOMER :	REV.NO. : 00	ISSUE DATE : 05/07/2009

FLOW	PROCESS	DOCUMENT	EQUIPMENT
	~ 續上頁 ~		
○	ASSEMBLING&SOLDERING PCB	組合&焊下层PCB	O/I
○	CLEANING PCB	清洗PCB焊点	O/I
○	SOLDERIN WIRE	焊接地引线	烙铁 (Iron)
○	LED INSERTING	装LED灯	O/I
○	LED COATING SILICON	LED灯点胶固定	O/I
○	LED PINS CUTTING	切灯脚	切脚机 (Cut Jig)
○	HOUSING & SHIELD ASSIN	組合	O/I
○	PRE-SOLDERING SHIELD & CLEANING	預焊铁壳脚&清洗	O/I
○	ASSEMBLY COVER	裝鋼殼後蓋	O/I
○	CURRIG PIN (CP)	剪電容腳	O/I
○	SOLDERING CP & SHIELD	焊電容與鋼殼引线	O/I
□	TEST HI-POT	測耐壓(2)	O/I
□	TEST DCR TURNS LX PH(3)	測DCR.TR.LX.PH(3)	O/I
□	TEST INSERTING OLSS	測插入損失	O/I
□	TEST RETURN OLSS	測反射損失	O/I
□	TEST CROSS TALK	測拷抗	O/I
□	LED TESTING	试灯	O/I
○	CLEANING	成品擦拭	O/I
○	PRINT D/C	喷码	O/I
○	INSPECTING	外观檢查	O/I
□	PINS CHECKING	过孔規	O/I
○	INSPECTION& PACKING	檢查&包裝	O/I
□	Q.C MONITOR		
□	F.Q.C		
▽	STORAGE	儲存	

NOTE: ○ : OPERATOR. □ : QC : OPERATOR & Q.C. D: CURING ▽ : WAREHOUSE

I.E	D.E	CHECKED BY
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